and said outer race;

a shoulder which is formed upon said spider assembly for axially retaining said bearing assembly in a first direction;

an undercut which is formed upon said trunnion adjacent to said spider portion;

a snap ring groove which is formed at an end of said trunnion, opposite said undercut;

and

a snap ring which engages said groove to axially retain said bearing assembly in a direction opposite said first direction.

Claim 14 (new)

The tripod bearing assembly of Claim 12 wherein said cup is forged by drawing.

Claim 18 (new)

The tripod bearing assembly of Claim wherein said trunnion is forged.

Claim 16 (new)

The tripod bearing assembly of Claim 13 wherein said spider assembly further comprises a second and third trunnion which are radially spaced around said spider portion.

Claim IT (new)

The tripod bearing assembly of Claim 16 wherein said second and third trunnions are forged.